

For this part you will need:

- 6x M8 Nuts
- 6x M8 Washers
- 2x M8x294mm Threaded Rods
- 2x 608ZZ Skate Bearings
- 1x belt-guide printed piece
- 2x bar-clamp printed pieces

In this part we will be putting together the front portion of the frame. We will be getting all the items on one of the threaded rods and ready to put onto the vertex triangles that we assembled in the last step. This is what the top and bottom rods should look like when we are done:



The finished top, front threaded
Includes two bar-clamps and one
belt-guide with two 608ZZ bearing

Nothing needs to be put on the back
front threaded rod yet, but keep them



Copyright © 2014 by The McGraw-Hill Companies, Inc. All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or by any information storage and retrieval system, without the prior written permission of The McGraw-Hill Companies, Inc.



Two 608ZZ bearings go into
the center of the belt-guide pie

[Proceed here to the next step where you'll get the back part of the frame ready.](#)