

For this part you will need:

- 9x M8 Nuts
- 10x M8 Washers
- 2x M8x294mm Threaded Rods
- 2x 608ZZ Skate Bearings
- 1x belt-guide printed piece
- 2x bar-clamp printed pieces
- 1x y-bract printed piece

In this part, you will be getting the back part of the frame ready. This is where the motor for the y-axis is mounted. Once you are done with this step, you will have something like this:

The two rods are joined by the y-bracket piece. The top bar has two bar-clamps and a belt-guide



[Changes for the next step where you'll attach the front and back parts of the frame to the](#)