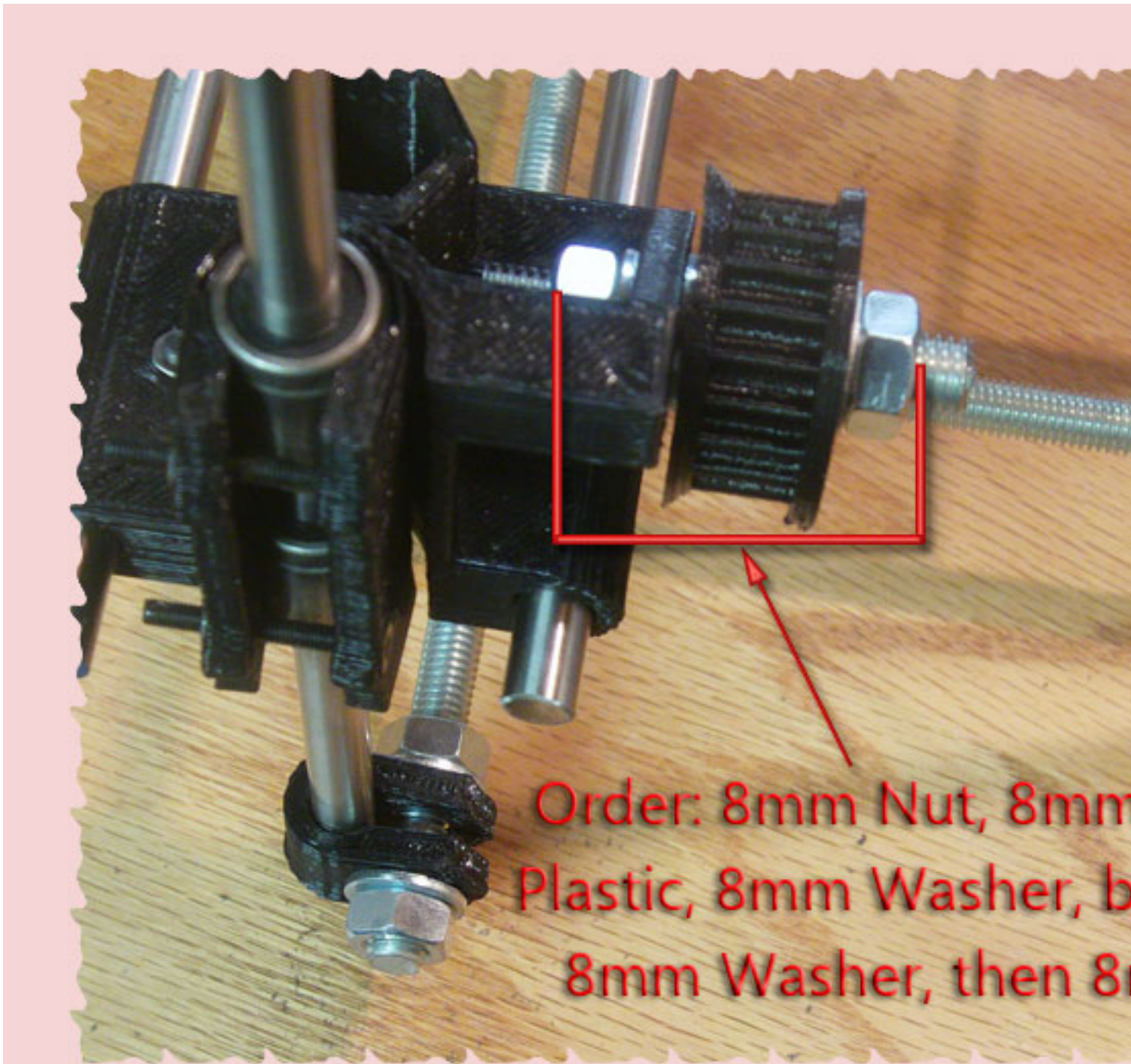


For this part you will need:

- 6x M3 Nuts
- 2x M8 Nuts
- 4x M3 Washers
- 3x M8 Washers
- 3x M3x10mm Cap Screws
- 4x M3x22mm Cap Screws
- 2x M3x8mm Grub Screws
- 1x M8x50mm Threaded Rod
- 2x 608ZZ Skate Bearings
- 1x NEMA 17 Stepper Motor
- 1x T5 Pitch Belt, 900mm Length
- 1x belt-guide printed piece
- 1x belt-pulley printed piece
- 2x belt-clamp printed pieces

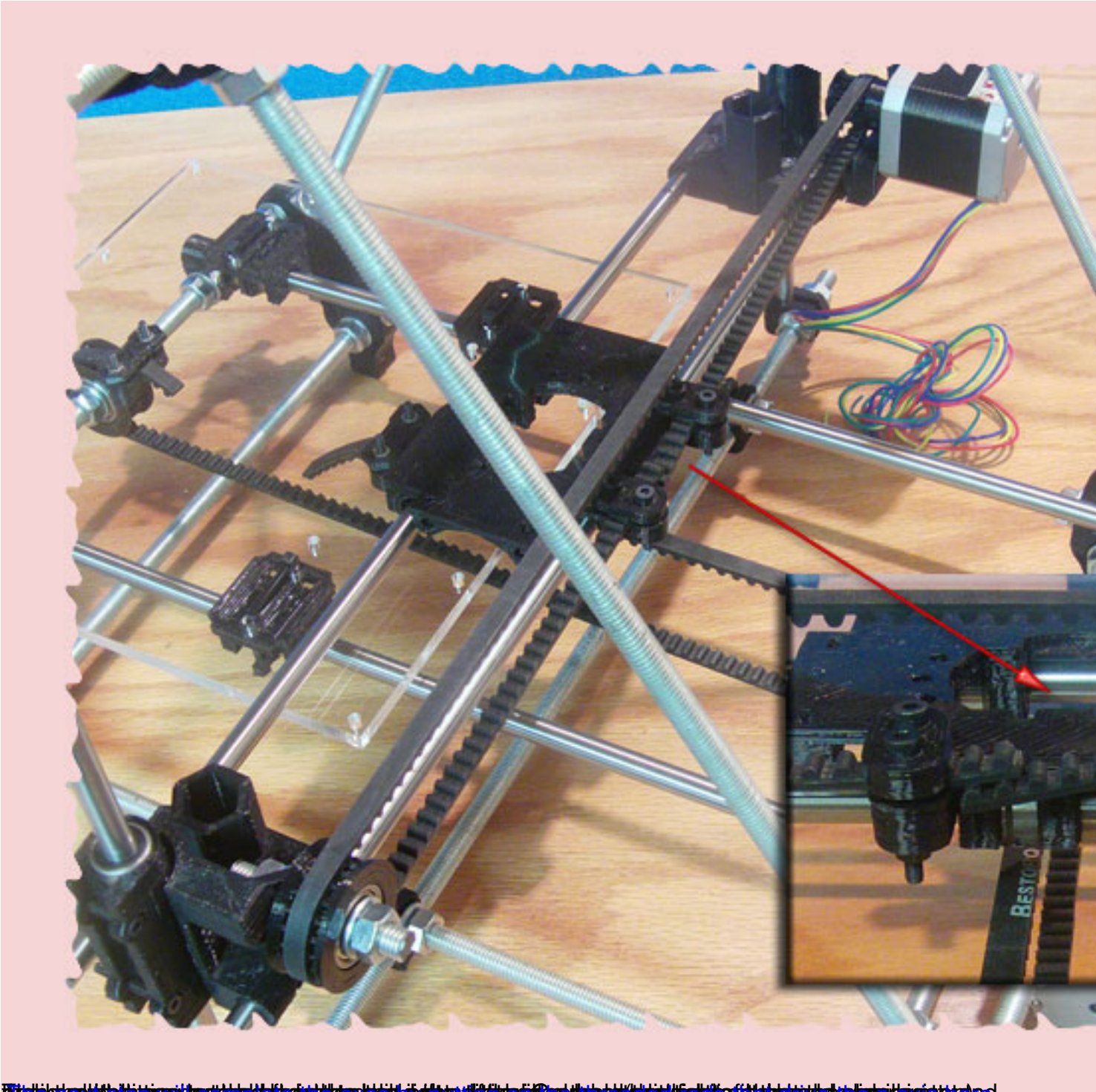
This part consists of putting on the belt that drives the x-axis carriage back and forth. This will be similar to putting on the belt for the y-axis. You will need an 1.5mm allen wrench for the grub screws, a 2.5 allen wrench for the cap screws, and a couple of 13mm wrenches to tighten the nuts on the idler bolt. You may also want some pliers to help pull the belt tight.





[https://www.youtube.com/watch?v=...](#)





<https://www.printables.com/3d-model/114444-3d-printable-X-axis-assembly>